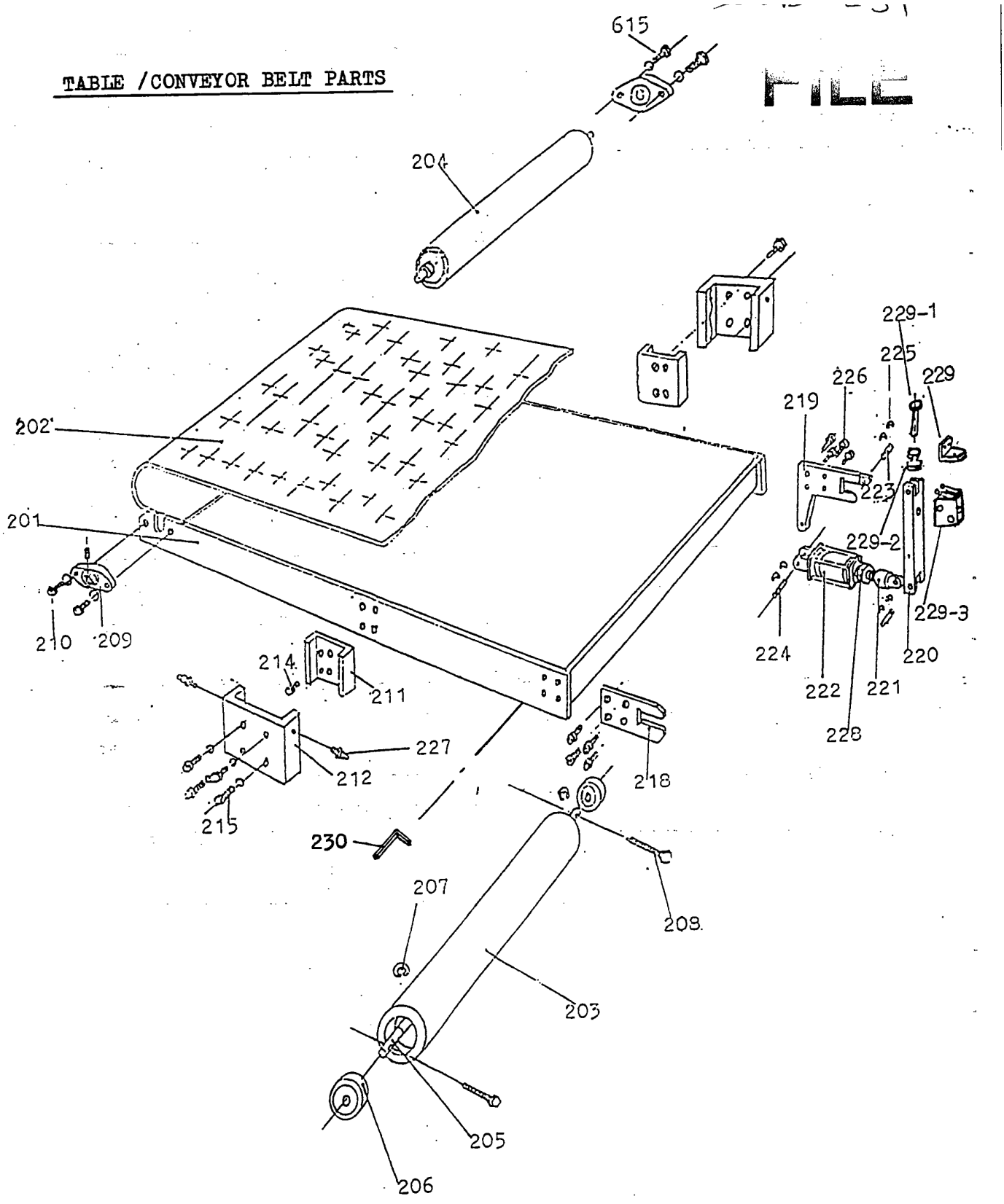
JET JWB-25P

Diagram A - Table / Conveyor Belt

Original JET JWB-25P parts reference | Stock number unconfirmed



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JET JWB-25P

Parts List A - Table / Conveyor Belt

Original JET JWB-25P parts reference | Stock number unconfirmed

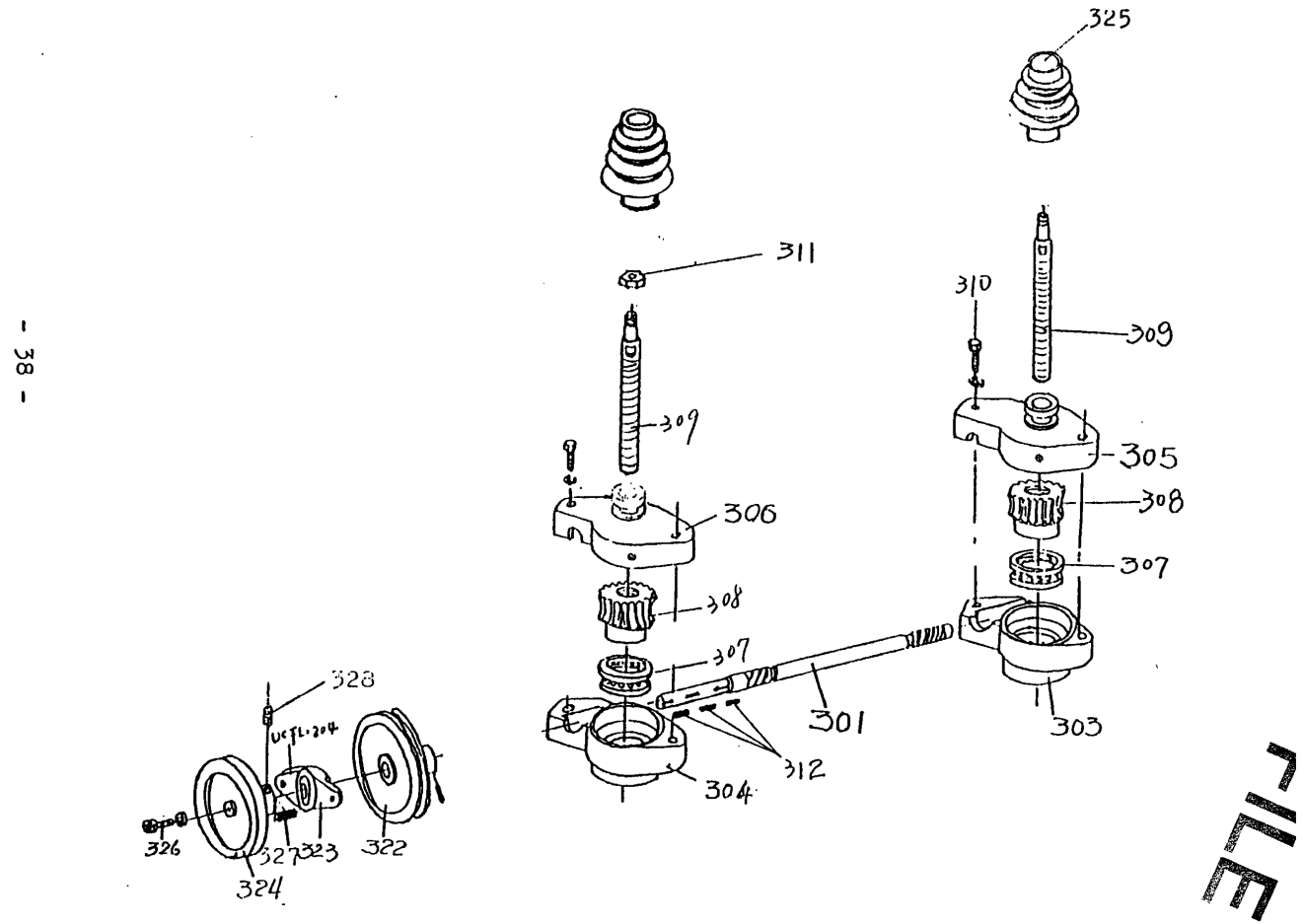
Ref.	Part number	Description	Size	Qty.
201	JWB-25201	Table		1
202	JWB-25202	Conveyor Belt		1
203	JWB-25203	Roller Tube		1
204	JWB-25204	Rear Feeding Roller		1
205	JWB-25205	Roller Tube Bar		1
206	JWB-25206	Bearing (6205 2RS)		2
207	JWB-25207	Spring Ring (C15)		2
208	JWB-25208	Adjustable Screw		2
209	JWB-25209	Bearing (UCFL-205)		2
210	JWB-25210	Screw		4
211	JWB-25211	Inner Slide Plate		2
212	JWB-25212	Outer Slide Plate		2
215	JWB-25215	Screw		4
218	JWB-25218	Roller Support		1
220	JWB-25220	Conveyor Belt Adjusting Fork		1
221	JWB-25221	Cylinder Joint		1
222	JWB-25222	Cylinder (ST-50)		1
223	JWB-25223	Setting Pin		2
224	JWB-25224	Setting Pin		1
225	JWB-25225	Spring Ring		6
226	JWB-25226	Screw		8
229	JWB-25229	Conveyor Belt Automatic Oscilation Combination Foundation		1
229-1	JWB-25229-1	Conveyor Belt Automatic Oscilation Wheel Shaft		1
229-2	JWB-25229-2	Conveyor Belt Automatic Oscilation Wheel		1
229-3	JWB-25229-3	Micro Machine Valve		1

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Diagram B - Table Drive

Original JET JWB-25P parts reference | Stock number unconfirmed



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Parts List B - Table Drive

Original JET JWB-25P parts reference | Stock number unconfirmed

Ref.	Part number	Description	Size	Qty.
301	JWB-25301	Shaft-Front		1
303	JWB-25303	Bottom Worm Case-Right		1
304	JWB-25304	Bottom Worm Case-Left		1
305	JWB-25305	Top Worm Case-Right		1
306	JWB-25306	Top Worm Case-Left		1
307	JWB-25307	Thrust Bearing (2907 [scan clipped]		2
308	JWB-25308	Hoist, Axle Spiral		2
309	JWB-25309	Axle Spiral		2
310	JWB-25310	Screw & Washer		4
311	JWB-25311	Nut		2
312	JWB-25312	Key		3
322	JWB-25322	Pulley		1
323	JWB-25323	Bearing (#UCFL204)		1
324	JWB-25324	Hand Wheel		1
325	JWB-25325	Rubber Loop		2
326	JWB-25326	Screw & Washer		1
327	JWB-25327	Key		1
328	JWB-25328	Screw		1

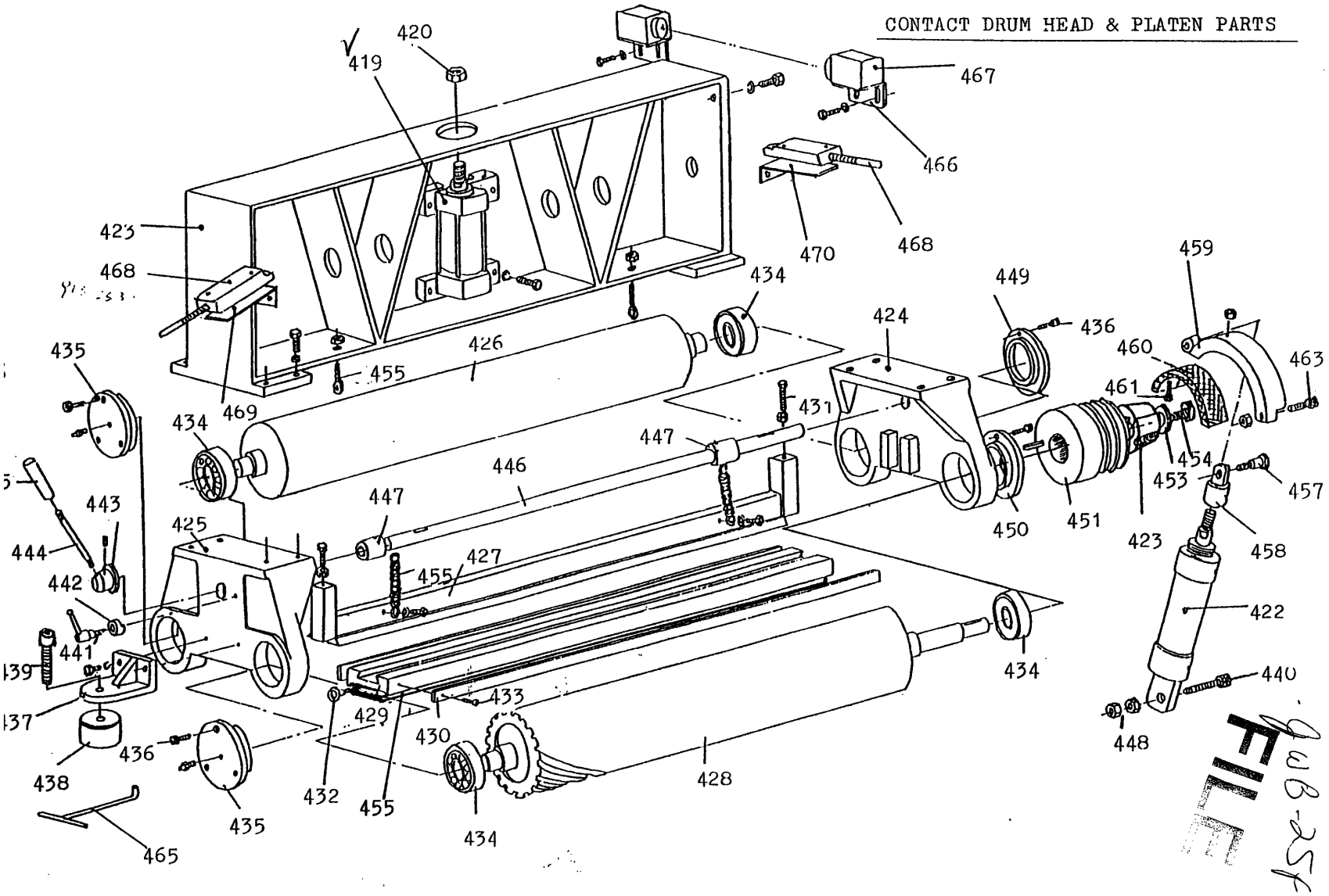
Bracketed text identifies wording clipped or unclear in the original scan.

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JET JWB-25P

Diagram C - Platen Head

Original JET JWB-25P parts reference | Stock number unconfirmed



JET JWB-25P

Parts List C - Platen Head

Original JET JWB-25P parts reference | Stock number unconfirmed

Ref.	Part number	Description	Size	Qty.
423	JWB-25423	Cantilever		1
424	JWB-25424	Drum Supporter-Right		1
425	JWB-25425	Drum Supporter-Left		1
426	JWB-25426	Drum		1
427	JWB-25427	Pad		1
428	JWB-25428	Rubber Roller		1
429	JWB-25429	Pad Slider		1
430	JWB-25430	Graphite Cloth Fixing Plate		2
431	JWB-25431	Adjusting Screw		2
432	JWB-25432	Screw Ring		1
433	JWB-25433	Screw		8
434	JWB-25434	Bearing (#6205 2RS)		4
435	JWB-25435	Bearing Cover		2
436	JWB-25436	Screw (dia. 1/4 in.)		12
437	JWB-25437	Supporting Base		1
438	JWB-25438	Tracking Fork		1
439	JWB-25439	Screw (dia. 1/2 in.)		1
440	JWB-25440	Screw (dia. 5/16 in.)		2
441	JWB-25441	Unlock Screw (dia. 1/4 in.)		1
442	JWB-25442	Fixing Ring		1
443	JWB-25443	Link Head		1
444	JWB-25444	Screw (dia. 3/8 in.)		1
445	JWB-25445	Handle		1
446	JWB-25446	Adjustable Handle		1

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Parts List C - Platen Head (continued)

Original JET JWB-25P parts reference | Stock number unconfirmed

Ref.	Part number	Description	Size	Qty.
447	JWB-25447	Eccentric Sleeve		1
448	JWB-25448	Nut (1/2 in.)		2
449	JWB-25449	Bearing Cover		1
450	JWB-25450	Bearing Cover		1
451	JWB-25451	Pulley		1
453	JWB-25453	Unlock Plate		1
454	JWB-25454	Unlock Screw		1
455	JWB-25455	Plumbage Canvas Give Advance		1
455	JWB-25455	Spring		2
456	JWB-25456	Screw		2
457	JWB-25457	Screw		1
458	JWB-25458	Cylinder Joint		1
459	JWB-25459	Air Brake		1
460	JWB-25460	Brake Pad		1
461	JWB-25461	Screw & Nut		1
462	JWB-25462	Screw & Nut		1
463	JWB-25463	Screw & Nut		1
464	JWB-25464	Pulley Inner Lock Sleeve		1
465	JWB-25465	Draw Bar		1
466	JWB-25466	Electric Eye Fixed Base		2
467	JWB-25467	Electric Eye		2
468	JWB-25468	Limit Switch		2
469	JWB-25469	Limit Switch Fixed Base-Right		1
470	JWB-25470	Limit Switch Fixed Base-Left		1

The original lists reference 455 / JWB-25455 twice with different descriptions and quantities; both entries are retained.

Some callouts at the left edge of the original platen diagram are clipped in the source scan; no numbers have been reconstructed.

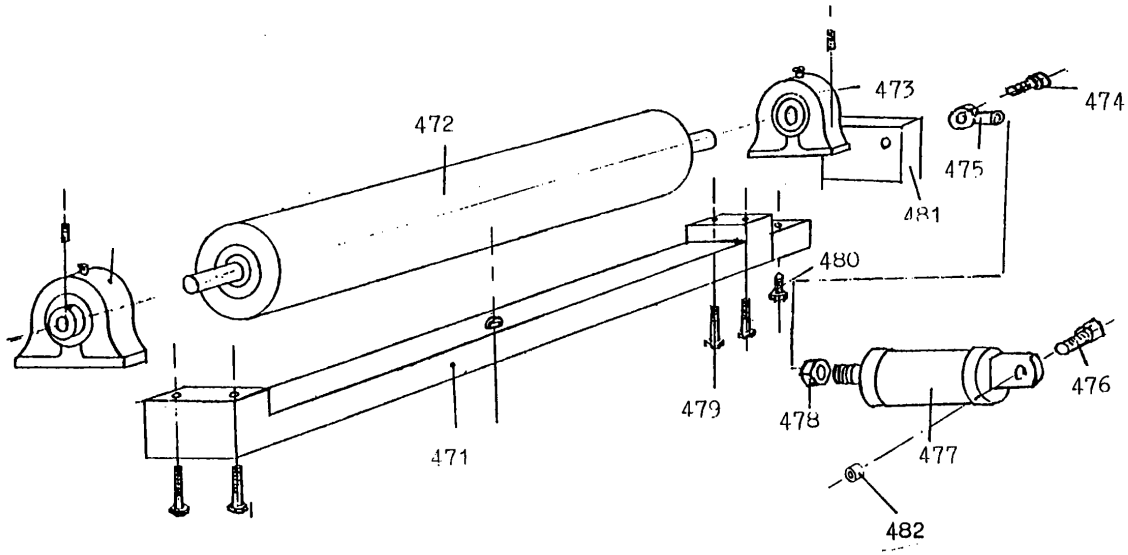
The diagram includes references for which the supplied original list has no entry. Only documented parts are tabulated.

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JET JWB-25P

Diagram D - Idle Roller

Original JET JWB-25P parts reference | Stock number unconfirmed



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JET JWB-25P

Parts List D - Idle Roller

Original JET JWB-25P parts reference | Stock number unconfirmed

Ref.	Part number	Description	Size	Qty.
471	JWB-25471	Idle Roller Yoke		1
472	JWB-25472	Idle Roller		1
473	JWB-25473	Ball Bearing (#UCPA-205)		2
474	JWB-25474	Screw		1
475	JWB-25475	Bearing (#PHS-8)		1
476	JWB-25476	Screw		1
477	JWB-25477	Cylinder		1
478	JWB-25478	Cylinder Nut		1
479	JWB-25479	Screw & Spring Washer		4
480	JWB-25480	Screw & Spring Washer		2
481	JWB-25481	Flag		1
482	JWB-25482	Copper Cover		1

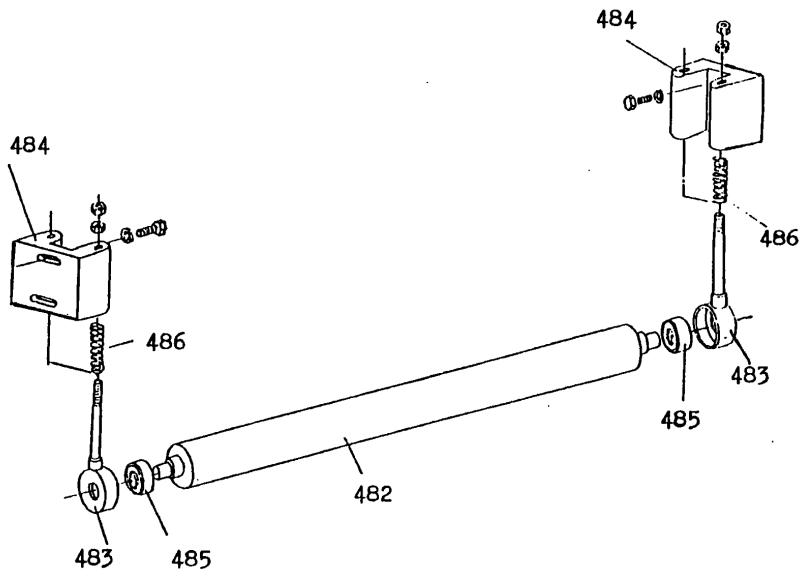
Reference 482 / JWB-25482 also appears with a different description in the feeding roller list; original numbering is retained.

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JET JWB-25P

Diagram E - Feeding Roller

Original JET JWB-25P parts reference | Stock number unconfirmed



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JET JWB-25P

Parts List E - Feeding Roller

Original JET JWB-25P parts reference | Stock number unconfirmed

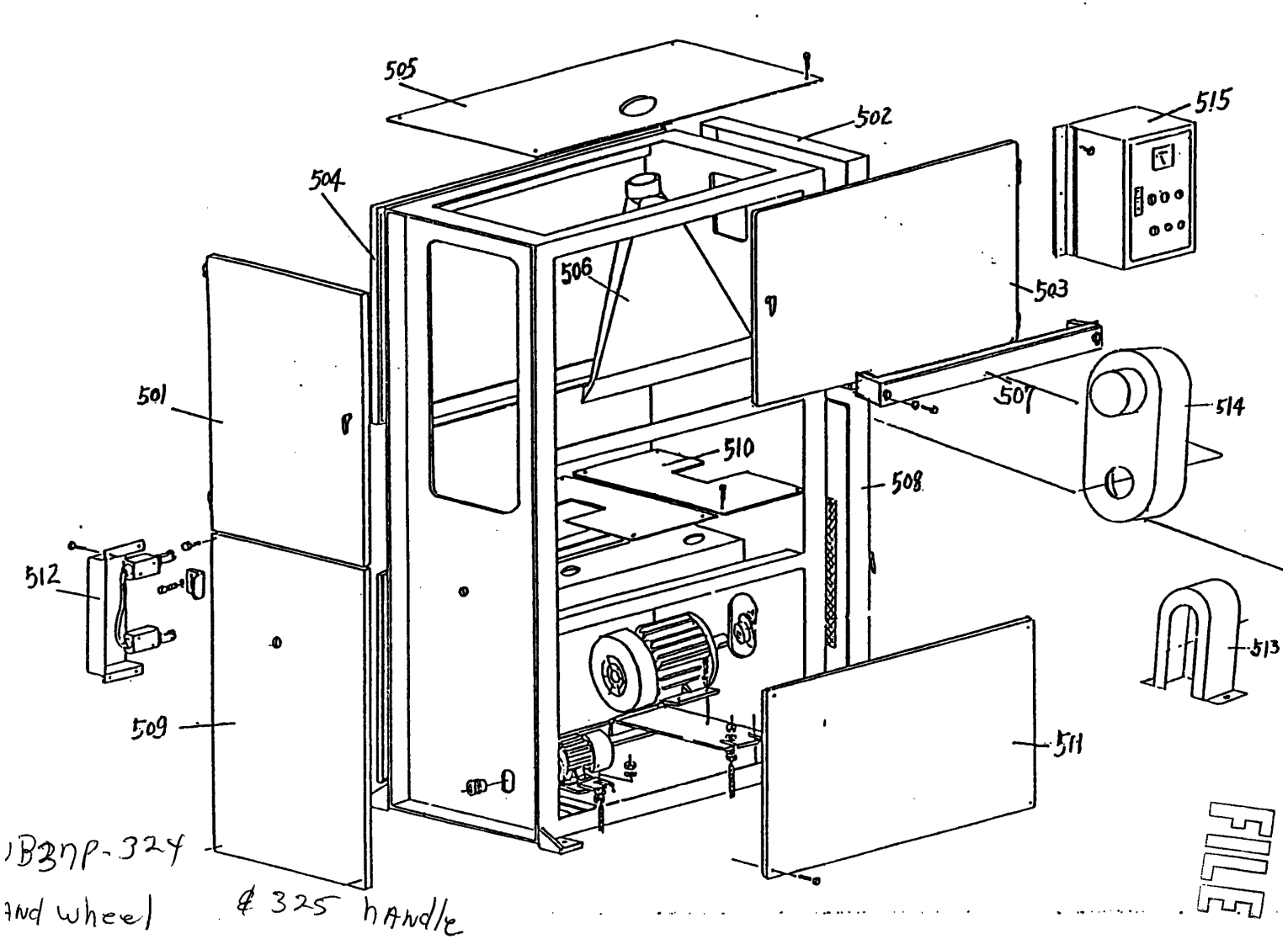
Ref.	Part number	Description	Size	Qty.
482	JWB-25482	Feeding Roller-Front & Rear		4
483	JWB-25483	Supporting Seat		8
484	JWB-25484	Feeding Roller Bracket		2
485	JWB-25485	Feeding Roller Bracket		2
486	JWB-25486	Bearing (#6002 2RS)		8
487	JWB-25487	Spring		2

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JET JWB-25P

Diagram F - Main Body and Cover

Original JET JWB-25P parts reference | Stock number unconfirmed



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JET JWB-25P

Parts List F - Main Body and Cover

Original JET JWB-25P parts reference | Stock number unconfirmed

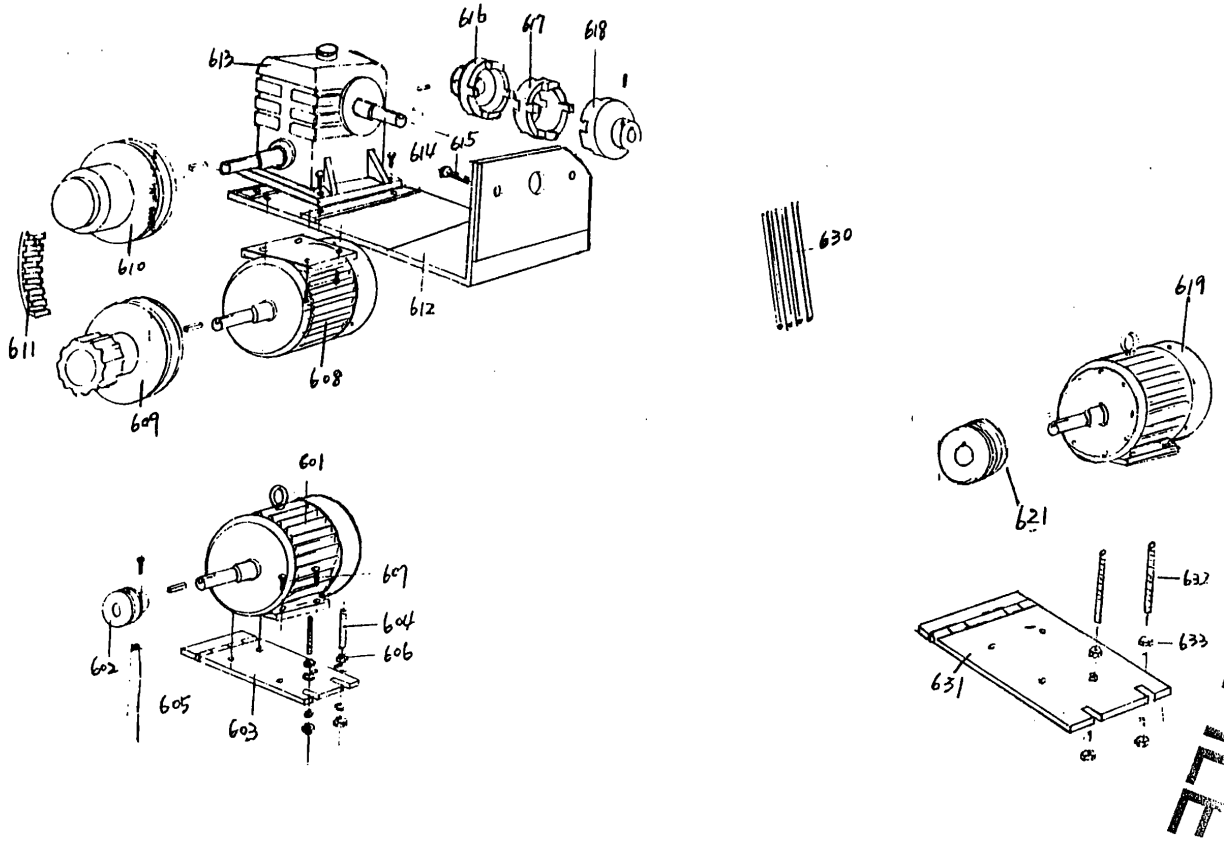
Ref.	Part number	Description	Size	Qty.
501	JWB-25501	Left Side Support With Cover		1
502	JWB-25502	Right Side Support With Cover		1
503	JWB-25503	Front Cover		1
504	JWB-25504	Rear Cover		1
505	JWB-25505	Top Cover		1
506	JWB-25506	Dust Collect Hood		2
507	JWB-25507	Front Port Cover		1
508	JWB-25508	Motor Cover		1
509	JWB-25509	Left Bottom Cover		1
510	JWB-25510	Dust Proof Plate		2
511	JWB-25511	Bottom Cover		1
512	JWB-25512	Gear Cover		1
513	JWB-25513	Gear Reducer Shaft Coupling		1
514	JWB-25514	Gear Reducer Motor Cover		1
515	JWB-25515	Control Panel		1
516	JWB-25516	Feed Damper		1
517	JWB-25517	Safety Switch Bar		1
518	JWB-25518	Screw & Nut		2
519	JWB-25519	Micro to Open and Close Seat		1

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Diagram G - Motor Parts

Original JET JWB-25P parts reference | Stock number unconfirmed



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Parts List G - Motor Parts

Original JET JWB-25P parts reference | Stock number unconfirmed

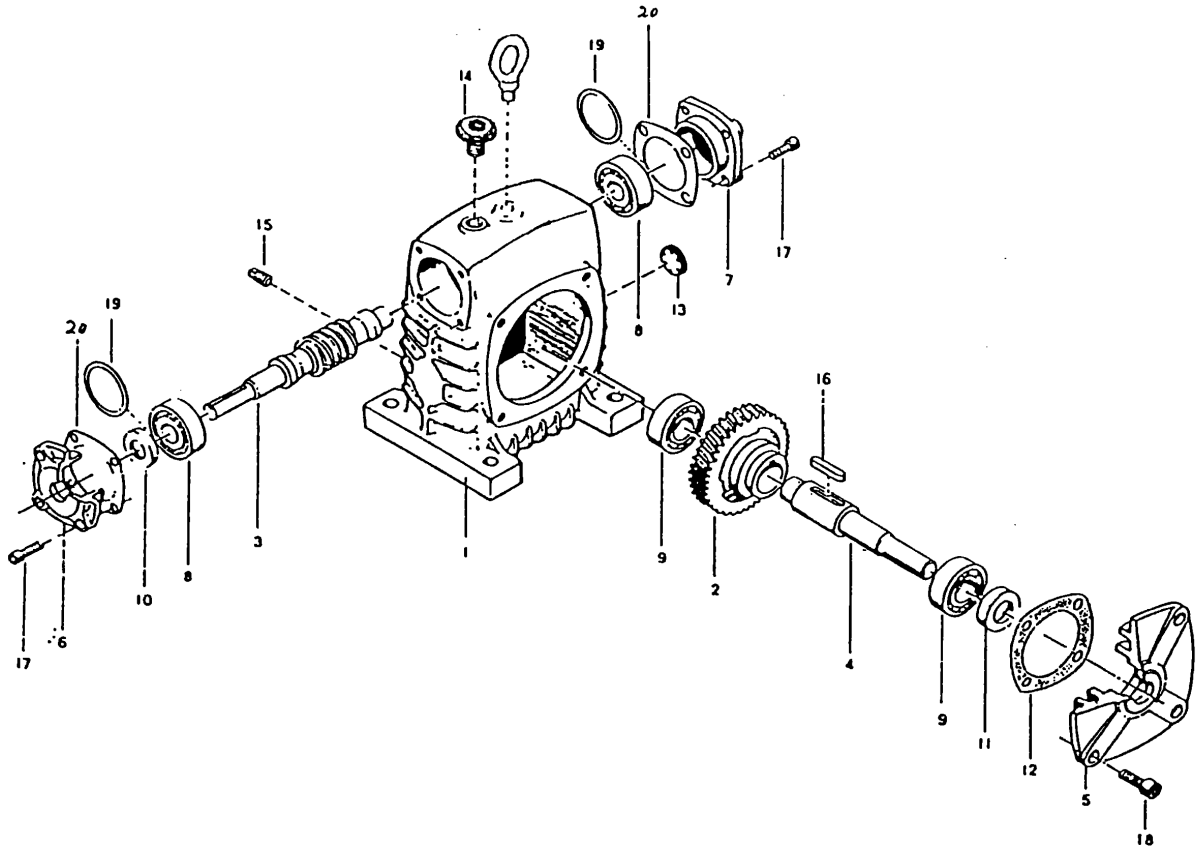
Ref.	Part number	Description	Size	Qty.
601	JWB-25601	Hoist Motor (1/2 HP)		1
602	JWB-25602	Pulley		1
603	JWB-25603	Motor Bracket		1
604	JWB-25604	Screw		2
605	JWB-25605	V-Belt		1
606	JWB-25606	Nut		4
607	JWB-25607	Screw		4
608	JWB-25608	Feed Motor (1 HP)		1
609	JWB-25609	Variable Speed Control		1
610	JWB-25610	Variable Speed Control		1
611	JWB-25611	Flat Belt		1
612	JWB-25612	Gear Reducer Base		1
613	JWB-25613	Gear Reducer		1
614	JWB-25614	Screw		4
615	JWB-25615	Screw		2
616	JWB-25616	Gear Reducer Shaft Coupling		1
617	JWB-25617	Plastic Shaft Coupling Slee[scan clipped]		1
618	JWB-25618	Gear Reducer Shaft Coupling		1
619	JWB-25619	Main Motor (15 HP)		1
621	JWB-25621	Brake Pulley		1
630	JWB-25630	V-Belt		3
631	JWB-25631	Motor Bracket		1
632	JWB-25632	Screw		2
633	JWB-25633	Nut		4

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JET JWB-25P

Diagram H - Worm Gear Reducer (J)

Original JET JWB-25P parts reference | Stock number unconfirmed



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Parts List H - Worm Gear Reducer (J)

Original JET JWB-25P parts reference | Stock number unconfirmed

Ref.	Part number	Description	Size	Qty.
1	RP-J1	Case		
2	RP-J2	Worm Wheel		
3	RP-J3	Input Shaft		
4	RP-J4	Output Shaft		
5	RP-J5	Output Shaft Cover		
6	RP-J6	Input Shaft Cover		
7	RP-J7	Input Shaft Cover		
8	RP-J8	Input Bearing (30205)		
9	RP-J9	Output Bearing (6206)		
10	RP-J10	Oil Seal Input (25X40X7)		
11	RP-J11	Oil Seal Output (30X46X8)		
12	RP-J12	Packing		
13	RP-J13	Oil Gage		
14	RP-J14	Oil Plug		
15	RP-J15	Drain Plug		
16	RP-J16	Key for Wheel		
17	RP-J17	Bolt Input		
18	RP-J18	Bolt Output		
19	RP-J19	Shim		
20	RP-J20	Packing		

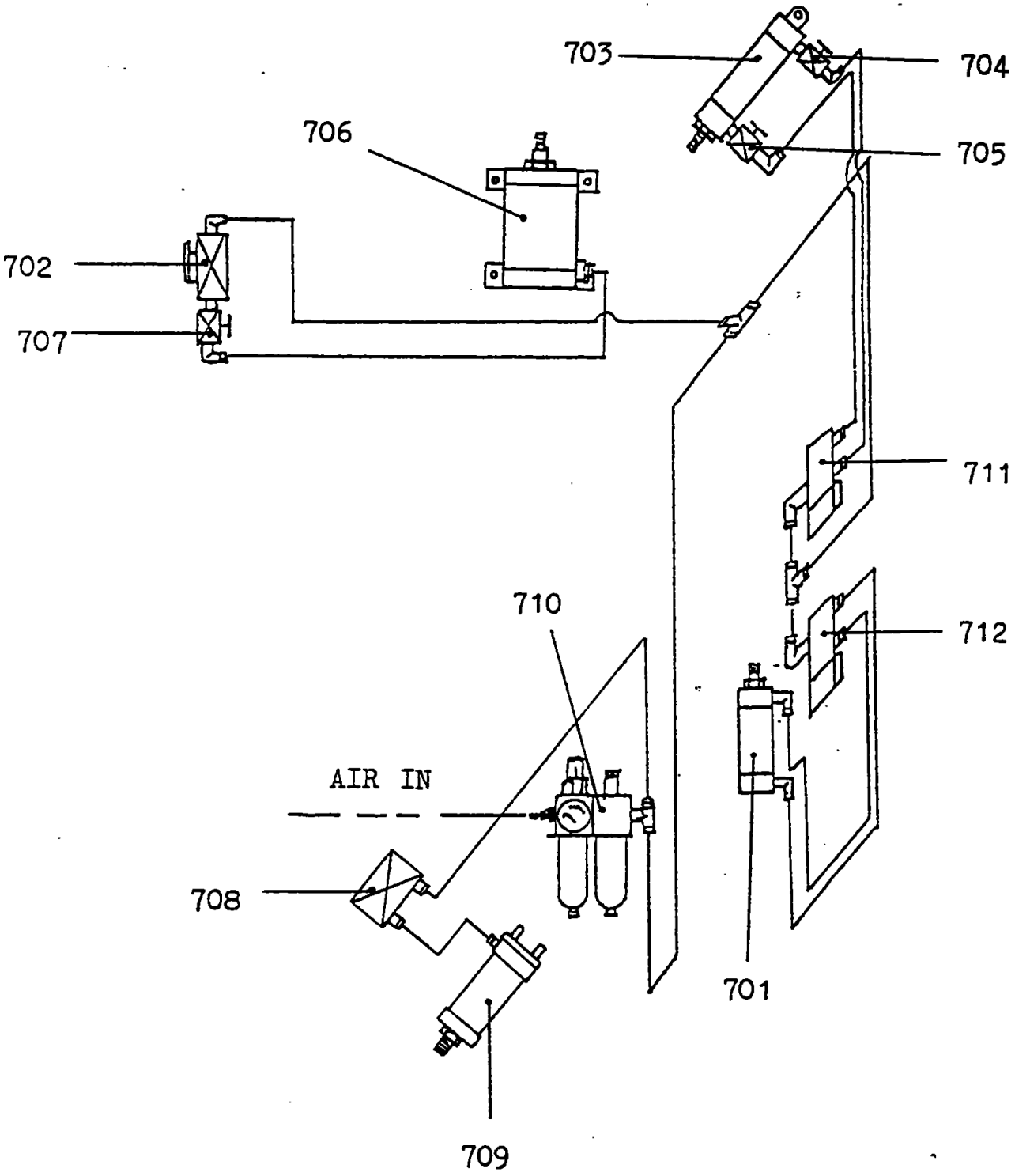
Quantities are not specified in the original reducer list.

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JET JWB-25P

Diagram I - Air Supply System

Original JET JWB-25P parts reference | Stock number unconfirmed



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JET JWB-25P

Parts List I - Air Supply System

Original JET JWB-25P parts reference | Stock number unconfirmed

Ref.	Part number	Description	Size	Qty.
701	JWB-25701	Brake Arrangement		1
702	JWB-25702	Cut-Off Valve (1/8 PT)		1
703	JWB-25703	Tracking Cylinder (CM30X5ST)		1
704	JWB-25704	Speed Control Valve (1/8 PL)		1
705	JWB-25705	Speed Control Valve (1/8 PL)		1
706	JWB-25706	Tension Cylinder (AS63X50ST)		1
707	JWB-25707	Speed Control Valve (1/8 PL)		1
708	JWB-25708	Mechanical Valve (VM2)		1
709	JWB-25709	Feeding Belt Tracking Cylinder (CB50X25ST)		1
710	JWB-25710	Air Supply Unit-Filter/Lubricator Regulator (1/4PB)		1
711	JWB-25711	Solenoid Valve for Oscillation Co[scan clipped] (AVC 1/4PT)		1
712	JWB-25712	Solenoid Valve for Brake (AVC 1/4 [scan clipped]		1

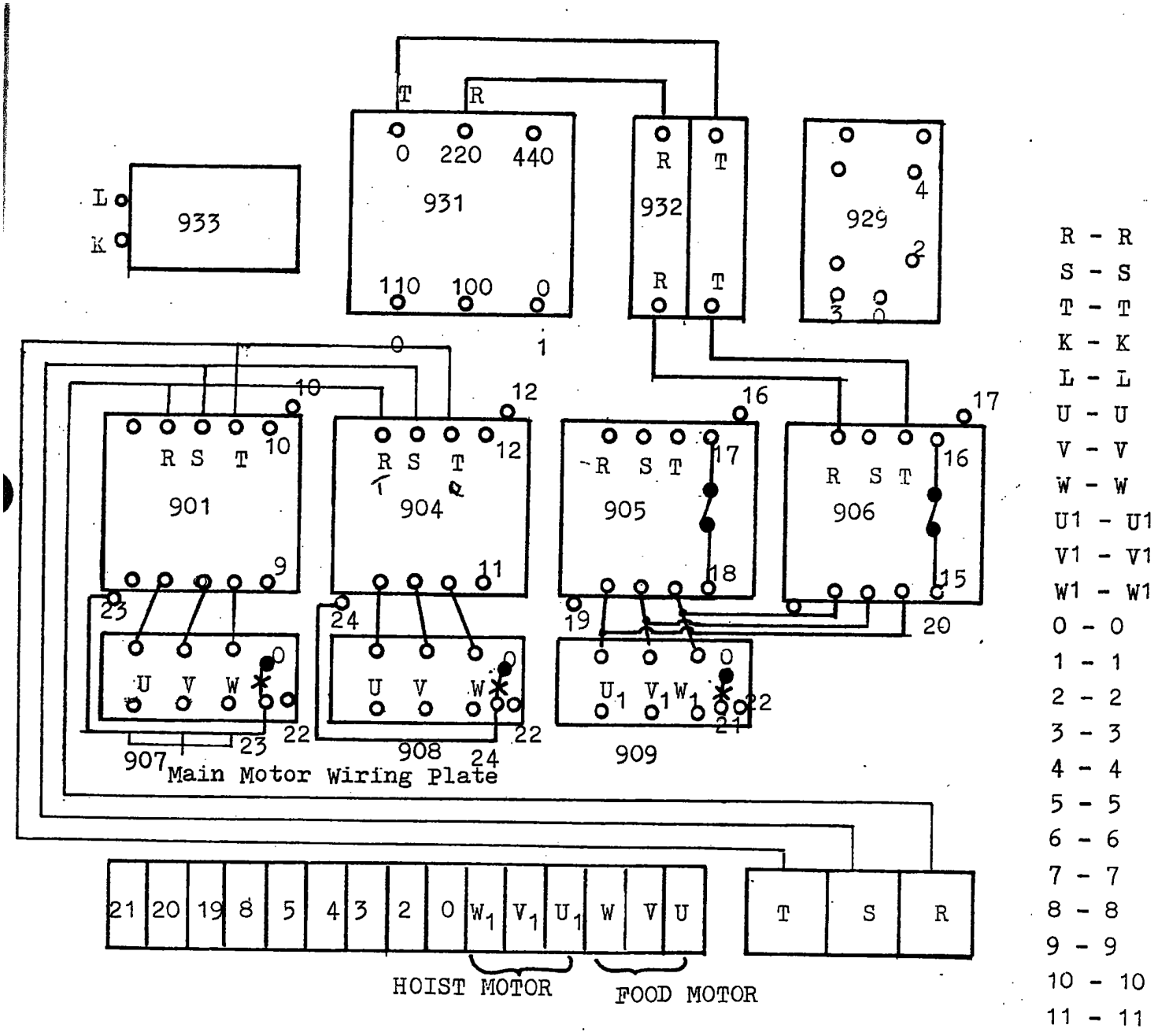
Some descriptions are clipped at the right edge of the original scan; visible wording is retained.

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JET JWB-25P

Diagram J - Electrical Components (1 of 2)

Original JET JWB-25P parts reference | Stock number unconfirmed

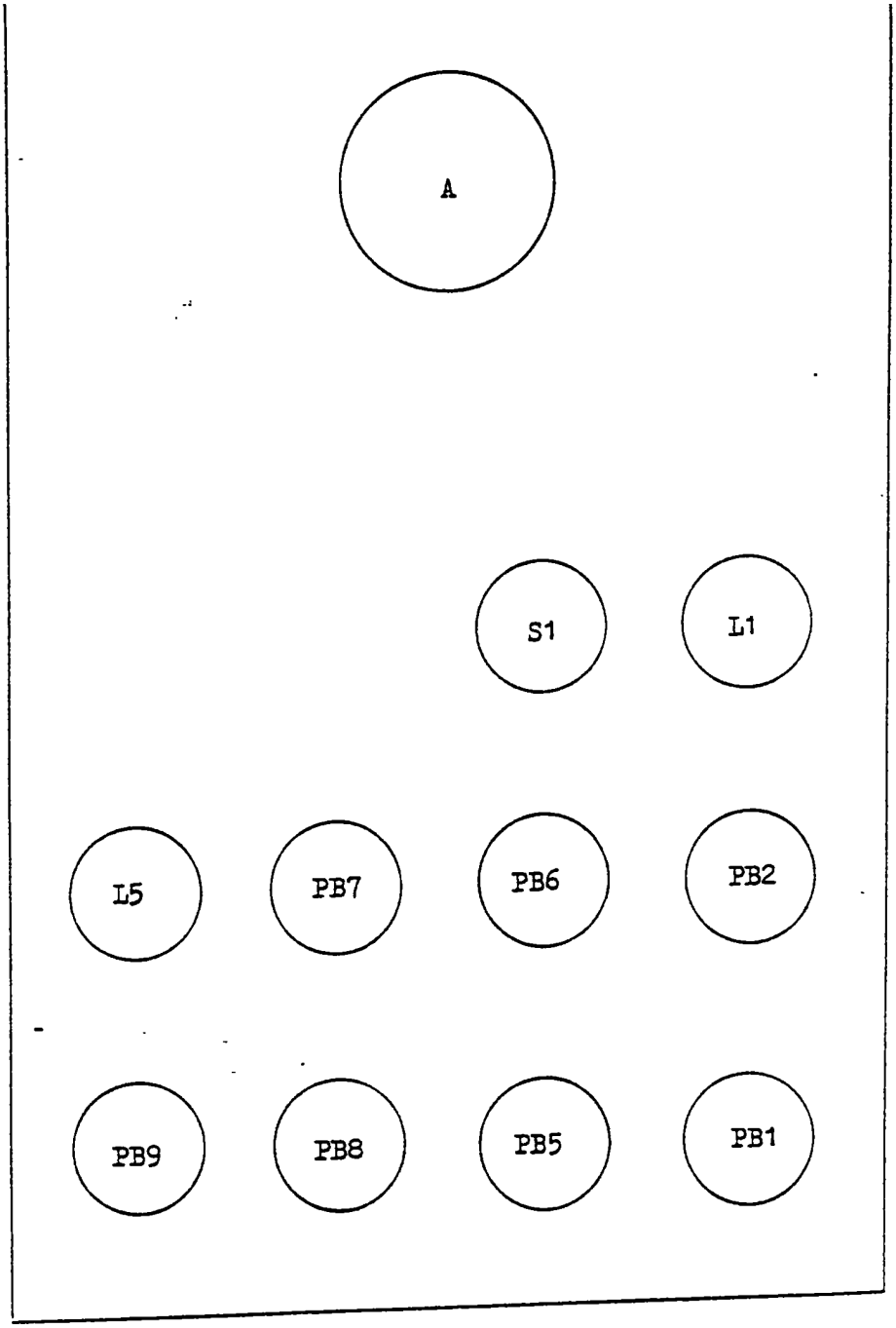


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Diagram J - Electrical Components (2 of 2)

Original JET JWB-25P parts reference | Stock number unconfirmed



S1 :Power On Switch
L1 :Power On Indicator
L5 :Overload Indicator
PB7:Lifting Motor "Up"
PB6:Feeding Motor "On"

PB2 : Main Motor "On"
PB9 : Emergency Stop Push Butto
PB8 : Lifting Motor "Down"
PB5 : Feeding Motor "Off"
PB1 : Main Motor "Off"

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Parts List J - Electrical Components

Original JET JWB-25P parts reference | Stock number unconfirmed

Ref.	Part number	Description	Size	Qty.
901	M1	Magnetic Switch for Motor 1	10HP S-C35L 110V	1
901	M1	Magnetic Switch for Motor 1	15HP S-C60L 110V	1
904	M3	Magnetic Switch for Motor 3	1HP S-C11 4a 110V	1
905	M4A	Magnetic Switch for Lifting Motor Up	1/2HP S-C11L 3a1b 110V	1
906	M4B	Magnetic Switch for Lifting Motor Down	1/2HP S-C11L 3a1b 110V	1
907	OL1	Overload Relay Protector for Motor 1	10HP TH-20TA 22-34A (15HP H-60 32-48A)	1
908	OL3	Overload Relay Protector for Motor 3	1HP TH-12 2.5-4.1A	1
909	OL4	Overload Relay Protector for Motor 4	1/2HP TH-12 1.6-2.6A	1
910	SS1	Safety Switch	22 dia. YS-D1 (Black)	1
912	LS1	Safety Limit Switch	TZ-7312	1
913	LS2	Sanding Belt Limit Switch	TZ-8166	1
914	LS3	Sanding Belt Limit Switch	TZ-8166	1
915	LS6	Table Elevation Limit Switch	TZ-7311	1
916	LS7	Table Elevation Limit Switch	TZ-7311	1
917	PB1	Push Button for Motor 1 Stop (Flat Head, Red)	22 dia. YS-H1 (Red)	1
918	PB2	Push Button for Motor 1 Start (Illuminated, Green)	22 dia. YS-PF1 (Green)	1
919	PB5	Push Button for Motor 3 Stop (Flat Head, Red)	22 dia. YS-H1 (Red)	1
920	PB6	Push Button for Motor 3 Start (Illuminated, Green)	22 dia. YS-PF1 (Green)	1

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JET JWB-25P

Parts List J - Electrical Components (continued)

Original JET JWB-25P parts reference | Stock number unconfirmed

Ref.	Part number	Description	Size	Qty.
921	PB7	Push Button for Motor 4 Up (Flat Head, Red)	22 dia. YS-H1 (Green)	1
922	PB8	Push Button for Motor 4 Down (Flat Head, Green)	22 dia. YS-H1 (Green)	1
923	PB9	Push Button for Brake (Mushroom Head, Red)	22 dia. YS-L1 (Red)	1
924	L1	Power Indicator	22 dia. S-22 110V (Green)	1
925	L2	Indicator for Motor 1 (918)	PB2 to contain PB2	1
926	L4	Indicator for Motor 3 (920)	PB6 to contain PB6	1
927	L5	Alarm Indicator	22 dia. S-22 (Yellow)	1
929	R1	Relay (MY-2)	HH-52P 110V	1
929		Relay Base (MY-2)	PYE-08N	1
931	PT	Transformer	PT-25 (0.220.440 / 0.100.110)	1
932	TFB	Fuse Base	TFB-102	1
932	Fuse	Fuse	5A	2
933	CT	Current Coil	50:5	1
934	A1	Ampere Meter	80P 50:5	1
438	PH	Electric Eye	STR-109	1
711	SOL1	Solenoid Valve for Sanding Belt Oscillation	7V-43 110V	1
712	SOL3	Solenoid Valve for Brake	7V-43 110V	1
937		Terminal Board	3P100A	1
937-1		Terminal Board	20A20P	1

For this electrical list, the Part number column reproduces the original Material No.; Size reproduces Specification.

Repeated reference numbers, alternative motor ratings and the conflicting color wording for reference 921 are retained as printed. Match the installed components before ordering.

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